



German Steel Engineering

Double Flute Acrylic & MDF Up & Down Cut

| Features

- Double flute up & down cutter (Compression bits).
- Up-and-down flute design prevents fraying and splintering on both top and bottom surfaces.
- Compression spirals save time and money by reducing sanding time.
- Enables clean finish cuts.
- Recommended pass speed : 80~100
- Recommended Application : Hardwood, softwood, Acrylic, MDF, PVC etc.
- **Please do not use for ACM & Aluminium Cutting.**

| Recommended Application



Plastic
& Acrylic



PVC



Hardwood



MDF



Softwood

| Specification

*Unit : mm

| Item Code | Item Model | Shank(D) | Diameter(d) | Flute length(h) | Length(L) |
|-----------|--------------------------------|----------|-------------|-----------------|-----------|
| GS F431 | 3.175 3.175 17 DB AC MDF UP DW | 3.175 | 3.175 | 17 | 38 |
| GS F543 | 4 4 22 DB AC MDF UP DW | 4 | 4 | 22 | 45 |
| GS F777 | 6 6 32 DB AC MDF UP DW | 6 | 6 | 32 | 60 |

I Physical Characteristics

Profile Drawings

Standard Type

